

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Currently Amended) A method of making a refrigerator storage assembly comprising:  
feeding a metal material to an extruder, ~~wherein the material is selected from a metal or a polymeric composition;~~  
extruding the metal material through a die of the extruder to form a first intermediate extrusion, wherein the die includes an aperture defining a first leg and a second leg;  
cutting the first intermediate extrusion to a predetermined length to form a first and a second end of a first shelf extrusion, the first shelf extrusion having a bottom floor wall integrally formed with a side wall, the side wall including a channel for receiving a first nonmetal translucent wall section;  
disposing the first nonmetal translucent wall section between the first shelf extrusion side wall channel and an end cap; and  
attaching a ~~first pair of first nonmetal end wall~~ walls to the ~~first end ends~~ of the first shelf extrusion, wherein ~~each of the first pair of end walls~~ the first nonmetal end wall engages the bottom floor wall and the side wall of the first shelf extrusion and engages the end cap at a distance spaced by the first translucent wall section,  
attaching a second nonmetal end wall to the second end of the first shelf extrusion,  
wherein the second nonmetal end wall engages the bottom floor and the side wall of the first

shelf extrusion and engages the end cap at a distance spaced by the first translucent wall section,

and

wherein the first and second nonmetal end wall ~~each of the first pair of end walls includes~~  
~~a distal face having a bracket formed therein for engaging~~ engages a support disposed in a  
refrigerator.

2. (Currently Amended) The method of claim 1, further comprising aligning a wall section in a channel formed in the side wall of the first shelf extrusion and engaging ~~the~~ ends of the wall section with the first pair of end walls.
3. (Currently Amended) The method of claim 2, further comprising disposing a cap over the wall section and engaging ~~the~~ ends of the cap with the first pair of end walls.
4. (Original) The method of claim 1, further comprising injection molding each of the first pair of end walls.
5. (Original) The method of claim 1, wherein attaching the first pair of end walls to the ends of the first shelf extrusion includes engaging the first shelf extrusion and one of the first pair end walls with a fastener.
6. (Original) The method of claim 5, wherein the fastener is a screw threadably engaged with the first shelf extrusion and one of ~~the~~ first pair of end walls.

7. (Original) The method of claim 1, further comprising coating the first shelf extrusion.
8. (Original) The method of claim 7, wherein the step of coating comprises a step selected from painting and plating.
9. (Currently Amended) The method of claim 1 further comprising:  
forming ~~the end cap a second intermediate extrusion~~ by extruding the metal material through the die;  
cutting the ~~end cap second intermediate extrusion~~ to a second predetermined length to form ends of a second shelf extrusion, wherein the ~~first~~ predetermined length is unequal to the second predetermined length; and  
attaching ~~a second pair of~~ the end walls to the ends of the second shelf extrusion.
10. (Original) The method of claim 9, further comprising coating the second shelf extrusion.
11. (Original) The method of claim 10, wherein the step of coating comprises a step selected from painting and plating.
12. – 35. (Canceled)
36. (New) The method of claim 1, further comprising:

forming the end cap by extrusion;

cutting the end cap to a second predetermined length, the second predetermined length being greater than the predetermined length resulting in the end cap extending further into each said end wall than the first intermediate extrusion.

37. (New) The method of claim 1 wherein the first translucent wall section is captured between, but not received in, either of the end walls.